

Successful parquet - a source of inspiration



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The interior decor of your home, your apartment, living room or bedroom is very important to everyone.

One of the essential elements that makes up this interior decor is flooring. It is just as important in fact as the colour you choose for your walls, the style of your furniture and your lighting design.

Our Berry Floor parquet floors are specially designed to provide you with solutions that combine the natural aspect of all the different species of wood with finishes that show the effects and relief of these materials to greatest effect and a range of finishes from mat to oiled and silk that create a wonderful backdrop for the play of light on your floor.

Each board is unique, as unique as your floor will be thanks to our Berry Floor parquet floors, made in France at Berry Wood, located in Meaulne in the heart of France. In the heart in fact of the famous Forêt de Tronçais with its age-old oaks.

In this brochure you will find our full range of products along with all the reasons why you should choose our parquet floors to enhance your interiors. Berry Floor parquet floors are designed to enhance the pleasure of both yourself and your family.



A brochure full of ideas

Why choose our Berry Floor parquet floors?
- Characteristics and technical performance

- Advantages of a high-density fibre core

- Advantages of the LOC system

- Metallic and aluminium treads

- Installation material

- Language and reference list of wood	
Reference list of wood	
Variations in colours	
Reference list of choices	
Resistance to light	
Hardness of the surface and resistance to crushing	
- High performance varnish	
- The future is the environment	
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Why choose our Berry Floor parquets?

One of the first reasons of course is the combination of nobility and the natural elegance of wood, which guarantees a rich appearance and finish that only a parquet of great quality can provide. Each board is an original and it is characteristic of the tree that it comes from. Your parquet, which is an assembly of unique and original boards, is exclusive both in its appearance and its composition. Your unique floor because there is no other floor identical.

This is what creates the originality and interior décor potential of a Berry Floor parquet for your home. In both new buildings and renovation projects, the selection of materials in our engineered parquets, the expertise that goes into the structure of the different components and the manufacturing process are your guarantee. A guarantee that you will be satisfied with the quality of the installation, the finish, the ease of maintenance and the durability.

Characteristics and technical performance

Stability and resistance to wear and tear are the main priorities in the structure and manufacture of our parquet floors. Quality checks at all levels of the process therefore are carried out using the best techniques available:

- · electronic monitoring of drying and stabilisation rooms
- automatic control of humidity of the workshop
- · checking machining of materials by video camera
- ongoing tests of high-performance pressing
- manual checking of the machining of the interlocking system (LOC) by video projector
- visual, dimensional and tactile checking of the different stages of the processes

Advantages of the LOC system

When combined with a high-performance HDF board, the BerryLOC® system is without a doubt one of the best locking systems in the world. The quality of the profile, the angular double clip system (length/width) make laying Berry Floor parquet floors a simple procedure with no need for tools, or tapping block.

The 10 and 20-year guarantees for our parquet floors are reinforced by the lifetime guarantee of the BerryLOC® system.











Advantages of an HDF core

- Great dimensional stability particularly in variable climatic conditions.
 (board < 8% humidity absorbency factor)
- Improved performance with regards crushing and impact, eliminating risk of splits and deterioration in the surface
- Machining precision which
 - improves clipping facility between boards
 - reduces the time required for laying
 - increases the strength of the interlocking system (resistance to pulling apart > 850kg ...)
 - guarantees perfect joins between boards on four sides and reduces the risk of warping between boards
- Thanks to its weight, improves sound resonance and reduces sound transmissions between rooms
- Guarantees even surface appearance to reflect the evenness of the board (in contrast to battened boards)

Language and reference list of wood

Reference list of wood





profile . Extra strong glucies

Variations in colours

Wood by nature has different hues; this is the natural character that makes your parquet floor so unique.

This is particularly true of exotic woods the colours of which are usually quite contrasting.

Examples: Iroko: from golden yellow to brown

Jatoba: from deep pink to orange-red Merbau: from orange to brownish red Walnut: from pale beige to brown

Reference list for choices

Three-strip

Elégance



Homogeneous, light-coloured wood, straight grain, some mesh and no sapwood.



Light to slightly dark wood, flat grain and straight grain, some small knots (5mm max). No sapwood.





Light to dark wood, mostly flat grain, presence of knots or groups of knots (15 mm max.), no sapwood.





Light to dark wood, presence of sapwood, rare knots, lively colour variations.

Resistance to light

Woods exposed to sun are more or less subject to variations in colour.

A carpet for instance would produce a shadow on your parquet.

Birch	袋
Oak	⇔
Doussie	华华 华
Canadian Maple	华
European Maple	☆
Ash	⇔
Beech	☆
Iroko	农农农

Jatoba		***
Merbau		\$\$\$
Wild Ch	erry	**
America	n Walnut	₽
Wengé		***
	Moderate variation in colour due to UV	
***	Marked variation in colour due to UV	

Single-planks

Château



Homogeneous, light-coloured wood, presence of some small adherent healthy knots (10 mm max), straight grain and flat grain.

Manoir



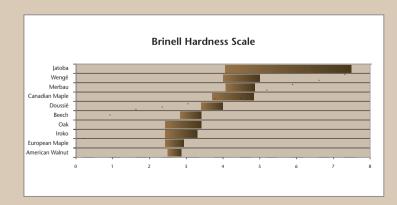
More pronounced colour variations, presence of knots up to 25 mm, straight grain, flat grain, mesh and no sapwood.

Résidence



Presence of knots up to 40 mm, presence of healthy sapwood, black knots admitted, lively colour variations.

Hardness of surface and crush resistance



The hardness of each species combined with the thickness of the facing guarantees the quality of the resistance.

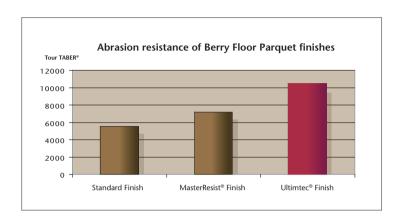
Our collection does not include species with low-quality hardness (ex. Wild Cherry, Birch).

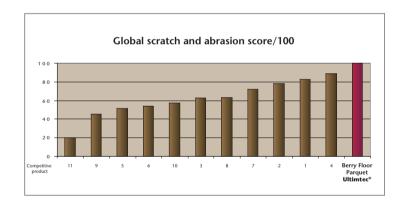
High performance varnish

Our three different varnishes which are extremely rich in aluminium oxide, make our parquet floors exceptionally resistant to abrasion/wear and tear and guarantee great durability with a natural look and finish.

Ultimtec® is our latest generation of varnish.

With Ultimtec®, Berry Floor parquet floors cross a new and very important threshold when it comes to technology and surface protection effectiveness. Ultimtec® varnish sets new norms for durability and aesthetics. The excellent balance achieved between the strength and hardness of the surface results in a spectacular improvement in the resistance to abrasion and scratches (more than 10,000 Taber revolutions). In order to demonstrate these outstanding results we compared Ultimtec® with a selection of 11 representative competitive products on the market. The result: Ultimtec® proved its superiority both in terms of resistance to wear and tear as well as in tests for scratch resistance. It currently produces some of the better if not the best results on the market.





Designed to satisfy all different decoration criteria, Ultimtec[®] is available in three finishes:

- 1. Silk (27 gloss)
- 2. Patina (waxed aspect 15 gloss)
- 3. Matt (oiled aspect 8 gloss)

The future is the environment

Promoting sustainable forest management

Berry Wood consciously follows a policy of respecting the environment and promoting the sustainable management of the resources that it uses in manufacturing its products. For this reason it is committed to purchasing wherever possible, raw materials from sustainably managed forests. The criteria for obtaining the sustainable forest management certificate means assuring that traceability and follow-up of the supplies through all the stages of manufacturing and marketing the wood products are rigorously checked. In fact Berry Wood has been committed to sustainable forest management since 2001 when it subscribed to the FSC label. Berry Wood moreover is PEFC certified (100% for Oak and Beech species), which promotes a certification system for sustainable forest management.









Quality of life

Ensuring the lowest possible emissions compared to the norms in force is another of our missions. This means that ensuring that our products produce very low emissions is what guides us in our selection of our raw material and manufacturing processes.

After 7 days:

- OVC (Organic Volatile Composition): < 130μg/m³ 4 times less than the norm (500μg/m³)
- FORMALDEHYDE : $< 7.5 \mu g/m^3$ 15 times less than the norm (120 $\mu g/m^3$)

(Measures according to DIN ISO 16000-9 carried out by Wilhelm-Klauditz Institut D38108 Braunsweig)

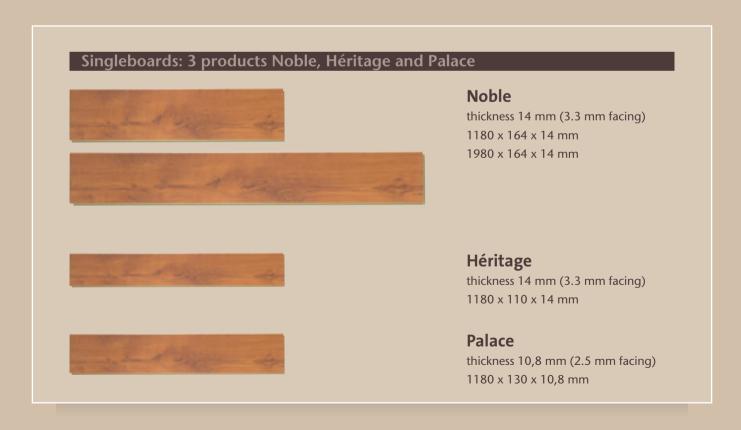
When it comes to your floor these results are a guarantee of quality lifestyle.

Berry Floor Parquet Collection

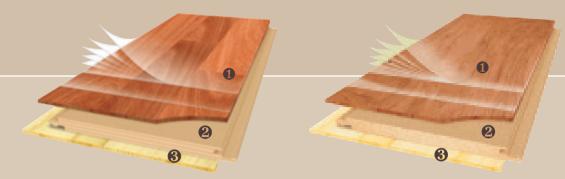
"Feel more at home with us"

Product Range





Composition of the products



Solid wood facing 3-strip

Solid wood facing singleboard

Engineered wood flooring consists of:

- 1 Tayers of high performance varnish with Matt, Silk or Patina finish
- **2** A central core of high-density fibreboard (HDF)
- **3** Counterfacing made of unrolled pine

Guarantee:

Our parquet floors are guaranteed for ten years for 2.5 mm facing (Majestic and Palace ranges) or 20 years for 3.3 mm facing (EcoForest, Noble and Héritage ranges) based on domestic use of the product.

The guarantee for commercial use is subject to a prior agreement with Berry Wood and depends on the product and the species of wood chosen as well as the area where it is to be used. The 10 and 20-year guarantees for our parquet floors are reinforced by the lifetime guarantee of the BerryLOC® system.









Packaging

	Noble 1180mm	Noble 1980mm	Héritage	EcoForest 1180mm	EcoForest 1980mm	Palace	Majestic
Guarantee	20 years	20 years	20 years	20 years	20 years	10 years	10 years
Varnish	Ultimtec®	Ultimtec®	Ultimtec®	Ultimtec®	Ultimtec®	MasterResist®	Traditional Varnish
BOARD							
Dimensions (mm) Total thickness Facing thickness Number of designs Weight Kg/m²	1180 L x 164 W x 14 TH	1980 L x 164 W x 14 TH	1180 L x 110 W x 14 TH	1180 L x 210 W x 14 TH	1980 L x 210 W x 14 TH	1180 L x 130 W x 10,8 TH	1180 L x 210 W x 10,8 TH
	14 mm	14 mm	14 mm	14 mm	14 mm	10,8 mm	10,8 mm
	3,3 mm	3,3 mm	3,3 mm	3,3 mm	3,3 mm	2,5 mm	2,5 mm
	23	7	18	21	8	14	13
	11,2	11,2	11,2	10,56	10,56	9	9
BOX							
Number of boards	8	6	8	8	6	8	8
m² per box	1,55	1,95	1,04	1,98	2,49	1,23	1,98
Dimensions (mm)	1200 L x 170 W x 114 TH	2000 L x 170 W x 84 TH	1200 L x 120 W x 114 TH	1200 L x 220 W x 114 TH	2000 L x 220 W x 84 TH	1200 L x 150 W x 88 TH	1200 L x 220 W x 88 TH
Weight Kg/box	17,33872	21,81984	11,63008	20,93	26,34	11,0448	17,84
PALLET							
Number of boxes	66	50	99	50	40	88	50
m² per pallet	102,17	97,41	102,8	99,12	99,792	107,99	99,12
Dimensions (mm)	1130 L x 1200 W x 1390 TH	960 L x 2000 W x 1000 TH	1200 L x 1200 W x 1390 TH	1200 L x 1200 W x 1280 TH	960 L x 2000 W x 1000 TH	1200 L x 1200 W x 1080 TH	1200 L x 1200 W x 1000 TH
Weight Kg/pallet	1150	1090	1150	1080	1080	970	900

Exotism - Décor Concept





Because your interior reflects your personality, you need to give it the consideration it deserves. The new collection of Exotism parquet floors will broaden your creative horizon and give you multiple decor options. You have at your disposal a host of new exotic, original, personal harmonies that you design to fit in with your furniture, your walls or your curtains. You can play with direct and indirect lighting. And you can reinvent your living space during the day as well as at night. A touch of exotism that makes your home unique and makes you feel even more at home.

Modernism, minimalism, tradition, contemporary, traditional classicism, country rustic feel - whatever your preferred style. the Exotism parquet collection will brighten up your décor and enhance your living comfort. Explore our wide selection and discover the different hues that are available so that you can give full expression to your decorating desires. The only limit is your imagination.

Exotism, a name that suggests mystery, difference and innovation. The perfect reflection of our parquets. A strong personality for a personalised décor. Originality meets beauty to bring you a host of new décor combinations. A million miles from the status quo.

Wood is a natural, living and authentic product. This is why there are certain differences in colour between one board and another. Nature is unique - and unique is what your interior will be.



EXOTISM

Feel more at home with us.

Exotism Collection



















EVOLIZIAI		WEINGE ETHINIC	
BOX:	8 BOARDS 1,55 M ²	BOX:	8 BOARDS 1,98 M ²
PALLET:	66 BOXES 102,17 M ²	PALLET:	50 BOXES 99,12 M ²
BOARD mm:	1180 L X 164 W X 14 TH	BOARD mm:	1180 L X 210 W X 14 TH
FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3



















EXOTISM		WENGÉ ETHNIC	
BOX:	8 BOARDS 1,55 M ²	BOX:	8 BOARDS 1,98 M ²
PALLET:	66 BOXES 102,17 M ²	PALLET:	50 BOXES 99,12 M ²
BOARD mm:	1180 L X 164 W X 14 TH	BOARD mm:	1180 L X 210 W X 14 TH
FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3

Noble and Héritage Collection

The Nobility of the materials and the Heritage of great traditions in wood combine to bring you extremely high quality parquet floors.





The 28 finishes offered here optimise all the different species or choices of wood in these ranges thus responding to all the current demands for single-planks for interior decor. The Deco Exotism concept is an integral part of the Noble range. Noble and Héritage with their high-tech Ultimtec® sanded, brushed, tinted, smoked with mat, patina or satin finishes bring warmth to your floors and a special personalised atmosphere into your living rooms.

These ranges come in two widths (164mm and 110mm) giving you the advantage of being able to optimise the layout of your floors so that they fit in with the dimensions of your property and the surroundings.

Noble and Héritage Collection ULTIMTEC Vernis nouvelle génération







N1180 = NOBLE 1180 MM LONG N1980 = NOBLE 1980 MM LONG H = HÉRITAGE 1180 MM LONG























1			
		11-1	E
	178	1	3/10
	IARANTHNE L		

NOBLE 1180		NOBLE 1980		HÉRITAGE	
BOX:	8 BOARDS 1,55 M ²	BOX:	6 BOARDS 1,95 M ²	BOX:	8 BOARDS 1,04 M ²
PALLET:	66 BOXES 102,17 M ²	PALLET:	50 BOXES 97,41 M ²	PALLET:	99 BOXES 102,80 M ²
BOARD mm:	1180 L X 164 W X 14 TH	BOARD mm:	1980 L X 164 W X 14 TH	BOARD mm:	1180 L X 110 W X 14 TH
FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3



















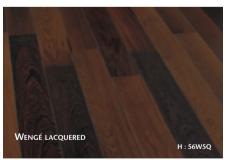














NOBLE 1180		NOBLE 1980		HÉRITAGE	
BOX:	8 BOARDS 1,55 M ²	BOX:	6 BOARDS 1,95 M ²	BOX:	8 BOARDS 1,04 M ²
PALLET:	66 BOXES 102,17 M ²	PALLET:	50 BOXES 97,41 M ²	PALLET:	99 BOXES 102,80 M ²
BOARD mm:	1180 L X 164 W X 14 TH	BOARD mm:	1980 L X 164 W X 14 TH	BOARD mm:	1180 L X 110 W X 14 TH
FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3



EcoForest Collection

From classical flooring to trendy ambiance.

Thanks to its composition, structure and Ultimtec® varnish finish, EcoForest gives you the opportunity to create a three-strip parquet floor which combines high quality look with great reliability.

A wide selection of oak and beech, both in terms of choice and finish, make up the basic collection. Even more remarkable are the wide range of tropical woods (Merbau, Jatoba, Doussie, Wengé, Iroko) combined with the refinement and luminosity of Canadian maple and above all the natural variations of walnut which are so in tune with current trends.



EcoForest Collection







1180 = 1180 mm long 1980 = 1980 mm long











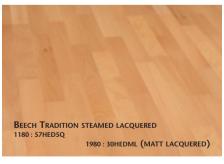












Maple Natural Lacquered 1180 : 57E3ASQ 1980 : 30E3UML (MATT LACQUERED)

ECC	OFOREST 1180		ECOFOREST 1980			
ВОХ	X:	8 BOARDS 1,98 M ²	BOX:	6 BOARDS 2,49 M ²		
PAL	LET:	50 BOXES 99,12 M ²	PALLET:	40 BOXES 99,79 M ²		
ВО	ARD mm:	1180 L X 210 W X 14 TH	BOARD mm:	1980 L X 210 W X 14 TH		
FAC	CING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3		

























ECOFOREST 1180		ECOFOREST 1980	
BOX:	8 BOARDS 1,98 M ²	BOX:	6 BOARDS 2,49 M ²
PALLET:	50 BOXES 99,12 M ²	PALLET:	40 BOXES 99,79 M ²
BOARD mm:	1180 L X 210 W X 14 TH	BOARD mm:	1980 L X 210 W X 14 TH
FACING THICKNESS mm:	3,3	FACING THICKNESS mm:	3,3

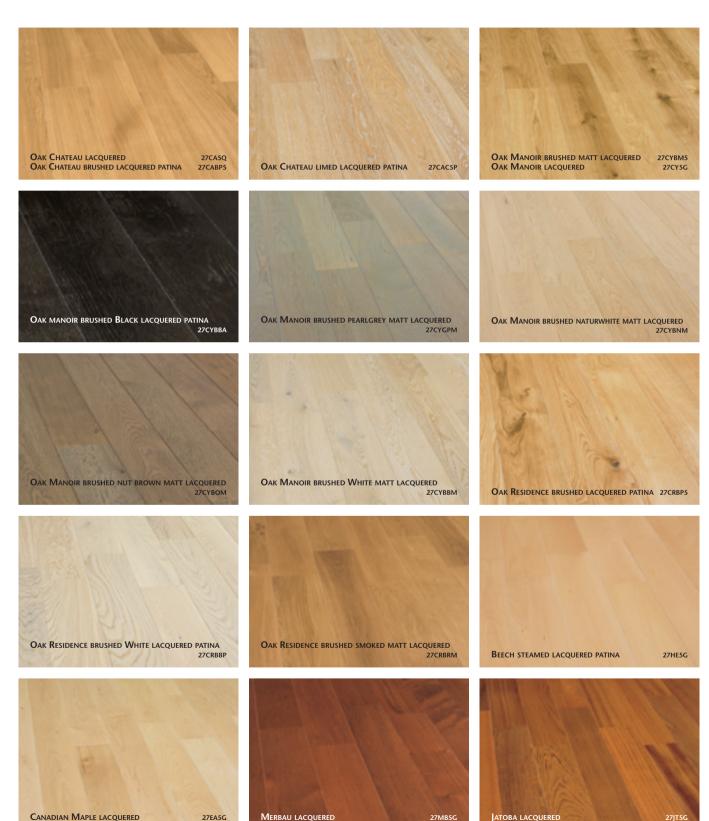


Palace Collection











Majestic Collection 7 layers of "Tradition" varnish





























8 BOARDS

1,98 M²

PALLET: 50 BOXES

99,12 M²

1180 L X 210 W X 10,8 TH BOARD mm:

FACING THICKNESS mm: 2,5





Usage tips

Basic rules for a successful installation

When laying the floor, the minimum conditions for use and moisture measurement, as mentioned in the user's manual and in the DTU (France) or similar documents (other countries), with respect to the laying of the parquet, need to be respected.

A few basic tips:

- Leave the parquet flat for 24 to 48 hours in the room before laying it
- When laying the parquet be sure to respect room temperature recommendations (15 to 25°C) as well as moisture levels (40 - 65%) and concrete floor humidity (<3%)
- Be sure that your subfloor is clean, flat, dry
- When laying floating parquet you need to lay a layer of polyane film beforehand (for damp insulation)
- Leave 8/10 mm around the edges to allow for play in the movement of the parquet floor depending on weather conditions

- Mix the boards from different packs together before laying them to create a more asthetically balanced look to the floor
- Underfloor heating: Laying on underfloor heated surfaces (temperature 28°C max) is possible (except for Beech, Maple, and Jatoba). Laying a floor "fully glued" guarantees the efficiency of the underfloor heating
- Our parquet floors are not designed for bathrooms.
 Please follow recommendations if laying parquet in a room with direct access to outdoors.

Maintenance

We strongly advise you to use a doormat

Everyday maintenance:

- brush
- vacuum cleaner
- wipes
- slightly damp, well-wrung mop (water and wood do not go together well)

Give a new shine to your parquet floor

- clean your floor thoroughly
- apply a grease remover or active cleaner
- then apply a layer of polish or metallic finish polish

Recommendation: Berry Floor recommends using the following products:

Polish: **Grease removers:** Nettoyant Suractivé **BLANCHON BLANCHON** Rénovateur **BONA** Méta Mat **BLANCHON** Remover Parquet Cleaner **OVERMAT** Vitrilor **SYNTILOR BONA** D 509 **BONA** Freshen Up Polish Remover **OVERMAT** Bona Polish **BONA**

For the maintenance of specific finishes, contact your retailer.



Finishing accessories

Profiles and thresholds in wood veneer

Profil 1: multi use profile



The first multi use profile for parquet flooring without visible connections.









reducer

transition

end profile

PROFIL 1 in 0,93 ml

0.93 ml long - 45 mm wide (minimum) - 62.8 mm wide (maximum)
Per unit (with cuttting tool and height adjustable fixing rail)

PROFIL 1 in 2,15 ml

2.15 ml long - 45 mm wide (minimum) - 62.8 mm wide (maximum)

Per unit (with cutting tool and height adjustable fixing rail)







Classical skirting boards and thresholds

Moulded skirtings

Dimensions: 2200 mm de long x 100 mm high x 14 mm thick

Packaging: per pack of 5 lengths, 11 rm

Modern skirtings

Dimensions: 2200 mm long x 80 mm high x 14 mm thick

Packaging: per pack of 5 lengths, 11 rm

Dimensions: 2200 mm long x 60 mm high x 21 mm thick

Packaging: per pack of 6 lengths, 13,2 rm

Quadrant beading

Dimensions: 2200 mm long x 14 mm high x 14 mm thick

Packaging: per pack of 10 lengths

Reducer profile

Dimensions: Length 1000 mm x Width 47 mm x Height 18 mm (without rail)

Length 1000 mm x Width 47 mm x Height 15 mm (with rail)

Packaging: individual with or without metal fixing rail

Transition profile

Dimensions: Length 1000 mm x Width 46 mm x Height 18 mm (without rail)

Length 1000 mm x Width 46 mm x Height 12 mm (with rail)

Packaging: individual with or without metal fixing rail

see table for the disponibility of the various finishes

References

Wood finish	Moulded skirtings 100 mm	Modern skirtings 80 mm	Modern skirtings 60 mm	Quadrant beading	Reducer profile	Transition profile	Profil One 93 mm	Profil One 215 mm
Oak	PMC5540	PD5440		CJC1040	BSSM40	BJSM40	P1CH40	PCH402
Oak lacquered patina			P6D5466					
Oak matt lacquered	PMC5449	PD5449		CJP1049	BSCVM49	BJCVM49	P1CVM49	PCVM492
Oak white mat	PMC5450	PD5450		CJP1050	BSCBM50	BJCBM50	P1CBM50	PCBM502
Oak natural white	PMC5450	PD5450		CJP1050	BSCBM50	BJCBM50	P1CBM50	PCBM502
Oak smoked lacquered	PMC5451	PD5451		CJP1051	BSCFV51*	BJCFV51*	P1CFV51	PCFV512
Oak smoked matt lacquered	PMC5452	PD5452		CJP1052	BSCFM52*	BJCFM52*	P1CFM52	PCFM522
Oak limed	PMCC540	PDC540		CJP174C	BSCC247*	BJCC247*	P1CC540	PCC5402
Oak amaranthine	PM5464	PD5464					P1CAM64	
Oak golden amber	PM5458	PD5458					P1CAP58	
Oak polar white	PM5460	PD5460					P1CBP60	
Oak Astrakhan brown	PM5462	PD5462					P1CBA62	
Oak champagne	PM5465	PD5465					P1CCP65	
Oak wild antelope	PM5459	PD5459					P1CGA59	
Oak glacier grey	PM5461	PD5461					P1CGG61	
Oak moonlight grey		PD5463					P1CGP63	
Oak volcanic grey		PD5463					P1CGP63	
Oak mocha		PD5466					P1CM66	
Oak nut brown		PD5467					P1CN67	
Oak pearl grey		PD5468					P1CM68	
Maple	PME5543	PD5444		CJE1043			P1ER43	PER432
Maple lacquered patina			P6D5470					
Beech	PMH5541	PD5441		CJH1041	BSHE241*	BJSM41*	P1HE41	PHE412
Beech lacquered patina			P6D5467					
Beech steamed	PMH5542	PD5443					P1HC42	PHC422
Beech steamed lacquered patina			P6D5468					
Doussie	PMD5547	PD5454		CJP1047	BSPDO47*		P1DO047	PDO0472
Iroko	PMI5544	PD5446		CJI1055	BSSI46*	BJSI46*	P1IR44	PIR442
Jatoba	PM5457	PD5457		CJP1054	BSMC242*		P1JT57	PJT57
Merbau	PMM5546	PD5442	P6D5447	CJP1054	BSMC242*		P1MB46	PMB462
Walnut	PM5456	PD5456		CJNO56			P1NO56	PNO56

Metallic and aluminium thresholds

* until the stock is empty

PROFILE TYPE			ALU		GOLD		WOOD DÉCOR	
	Width	Thickness	lg 900mm	lg 2700mm	lg 900mm	lg 2700mm	oak 900mm	beech 900mm
Transition profile	45	7 à 16	BSAG388		BSOR388			
End profile	33	7 à 16	BSAG387		BSOG387			
Reducer profile	55,5	7 à 16	BSAG386	BSAAG27	BSOR386	BSAOR27		
Metallic "41"	41			BSA270*			BSAC41*	BSAH41*

* until the stock is empty

Installation accessories

Polyurethane glue: for the gluing down of lacquered parquet flooring (1000-1500g/m² according to support and the recommendations of the supplier)
Polyolefin foam, reticulated 2 mm thick: rolls of 15 m²

Ondilene 2 mm thick: rolls of 20 20 m²

 $Excellence\ 2\ mm\ with\ integrated\ polyane\ of\ 14\ m^2\ or\ 20\ m^2\ /\ self-adhesive\ strippable\ /\ Thermal\ and\ accoustic\ isolation\ (-19dB)\ /\ Thermal\ accoustic\ isolation\ (-19dB)\ /\ Thermal$

100% anti humidity and anti vapor

Polyurethane glue 5 KG	COPUKGS
Polyurethane glue 10 KG	COPUK10
Polyolefin foam	SC15
Ondilene 20 m²	SC001
Excellence 14 m ²	SCALU14
Excellence 20 m ²	SCALU20

Manufactured by the Beaulieu International Group under license of Flooring Industries Ltd. Manufactured by the Beaulieu International Group under license of Välinge Innovation AB.

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